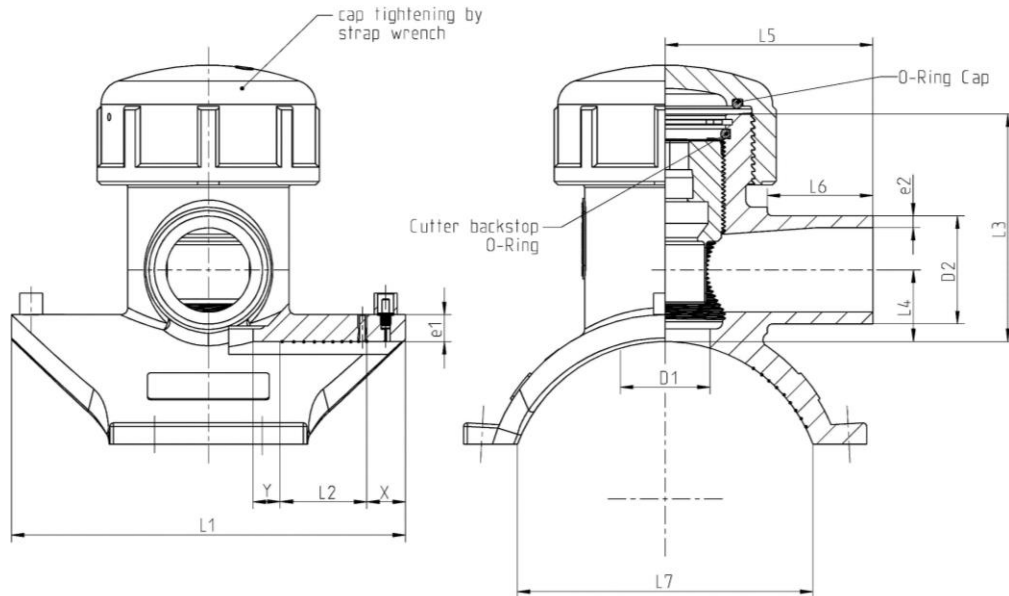


INNOGAZ® TECHNICAL BULLETIN

TAPPING TEE Ø 8IPS x 2IPS

Reference: 616944

Date: 22/01/2021
 Done by: RS
 Checked by: DS
 Revision: 03



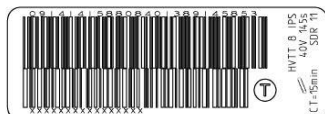
Setting up with chain clamp and Re-Usable Strap Underclamp Tool – Type 2

	Ω	D1	D2	e1	e2	X	Y	L1	L2	
MAXIMUM VALUE	1,45	50,50	60,45	15,00	7,10	22,00	15,00	222,00	65,00	(mm)
MINIMUM VALUE	1,31	49,50	60,15	13,00	6,60	18,00	5,00	218,00	55,00	(mm)
		1,988	2,380	0,591	0,280	0,866	0,591	8,740	2,560	(inch)
		1,949	2,368	0,512	0,260	0,709	0,200	8,583	2,165	(inch)
	L3	L4	L5	L6	L7					
MAXIMUM VALUE	128,00	41,00	118,00	60,00	191,00					(mm)
MINIMUM VALUE	126,00	39,00	114,00	58,00	186,00					(mm)
	5,039	1,614	4,646	2,362	7,520					(inch)
	4,961	1,535	4,488	2,283	7,323					(inch)

TECHNICAL SPECIFICATIONS

PRODUCTION SITE: MANNHEIM - GERMANY
 RESIN: { ENCAPSULATION: ELTEX TUB 121 N6000
 CAP: ELTEX TUB 121 N6000

BAR CODE LABEL:



TERMINAL PIN: 4 mm

MARKING:



Fusion conditions

VOLTAGE
 + 20°C/68°F
 - 30°C/-22°F
 + 50°C/122°F
 COOLING TIME (TAPPING)

Constant Time

40 Volt
 145 sec.
 182 sec.
 124 sec.
 15 min

PERFORATION DIAMETER

46 mm

MODIFICATION SINCE LAST REVISION:

Changes since revision 02 are: Fusion Time, Resistance