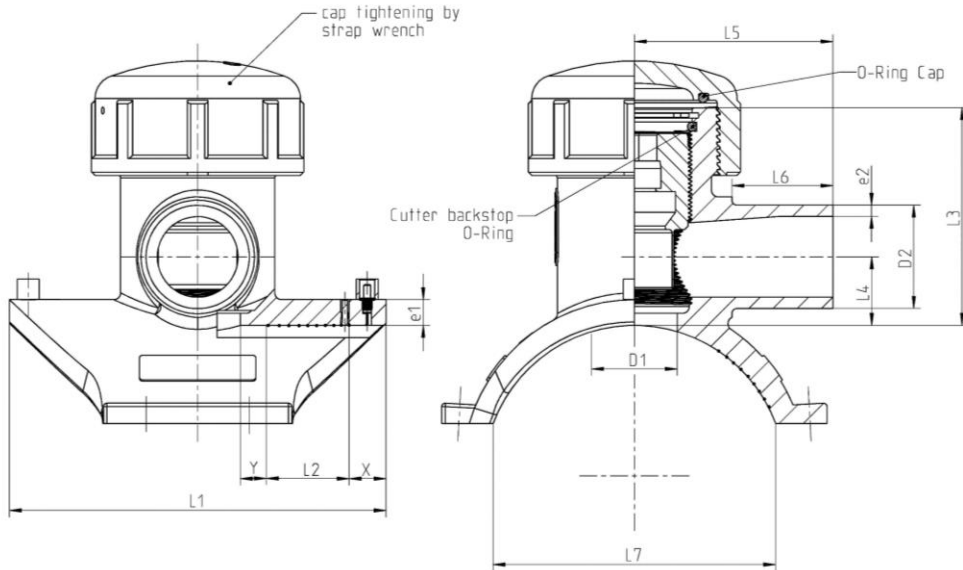


**TAPPING TEE Ø 6IPS x 2IPS**

**Reference: 616943**

Date: 22/01/2021  
 Done by: RS  
 Checked by: DS  
 Revision: 04



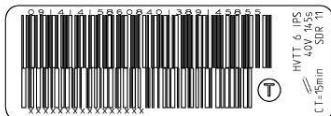
Setting up with chain clamp and Re-Usable Strap Underclamp Tool – Type 2

	Ω	D1	D2	e1	e2	X	Y	L1	L2	
<b>MAXIMUM VALUE</b>	1,45	50,50	60,45	15,00	7,10	22,00	15,00	222,00	65,00	(mm)
<b>MINIMUM VALUE</b>	1,31	49,50	60,15	13,00	6,60	18,00	5,00	218,00	55,00	(mm)
		1,988	2,380	0,591	0,280	0,866	0,591	8,740	2,560	(inch)
		1,949	2,368	0,512	0,260	0,709	0,200	8,583	2,165	(inch)
	<b>L3</b>	<b>L4</b>	<b>L5</b>	<b>L6</b>	<b>L7</b>					
<b>MAXIMUM VALUE</b>	128,00	41,00	118,00	60,00	170,00					(mm)
<b>MINIMUM VALUE</b>	126,00	39,00	114,00	58,00	162,00					(mm)
	5,039	1,614	4,646	2,362	6,693					(inch)
	4,961	1,535	4,488	2,283	6,378					(inch)

**TECHNICAL SPECIFICATIONS**

PRODUCTION SITE: MANNHEIM - GERMANY  
 RESIN: { ENCAPSULATION: ELTEX TUB 121 N6000  
 CAP: ELTEX TUB 121 N6000

BAR CODE LABEL:



TERMINAL PIN: 4 mm

MARKING:



**Fusion conditions**

**Constant Time**

VOLTAGE	40 Volt
+ 20°C/68°F	145 sec.
- 30°C/-22°F	182 sec.
+ 50°C/122°F	124 sec.
COOLING TIME (TAPPING)	15 min
PERFORATION DIAMETER	46 mm

**MODIFICATION SINCE LAST REVISION:**

Changes since revision 03 are: Voltage, Fusion Time, Resistance, Y, X and L2