

**TAPPING TEE Ø 4IPS x 2IPS**

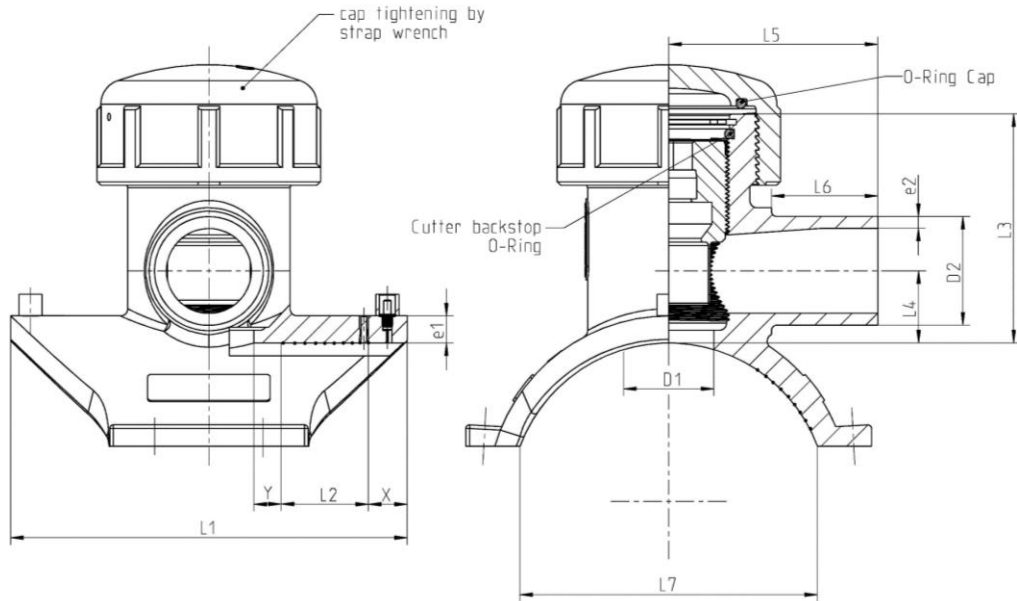
**Reference: 616942**

Date: 22/01/2021

Done by: RS

Checked by: DS

Revision: 03



Setting up with chain clamp and Re-Usable Strap Underclamp Tool – Type 2

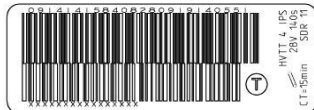
	Ω	D1	D2	e1	e2	X	Y	L1	L2	
MAXIMUM VALUE	0,96	50,50	60,45	15,00	7,40	22,00	20,00	192,00	43,00	(mm)
MINIMUM VALUE	0,86	49,50	60,15	13,00	6,40	18,00	10,00	188,00	37,00	(mm)
		1,988	2,380	0,591	0,291	0,866	0,787	7,559	1,693	(inch)
		1,949	2,368	0,512	0,252	0,709	0,394	7,402	1,457	(inch)
	L3	L4	L5	L6	L7					
MAXIMUM VALUE	128,00	41,00	118,00	60,00	124,00					(mm)
MINIMUM VALUE	126,00	39,00	114,00	58,00	116,00					(mm)
	5,039	1,614	4,646	2,362	4,882					(inch)
	4,961	1,535	4,488	2,283	4,567					(inch)

**TECHNICAL SPECIFICATIONS**

PRODUCTION SITE: MANNHEIM - GERMANY

RESIN: {  
ENCAPSULATION: ELTEX TUB 121 N6000  
CAP: ELTEX TUB 121 N6000

BAR CODE LABEL:



TERMINAL PIN: 4 mm

MARKING:



**Fusion conditions**

**Constant Time**

VOLTAGE

28 Volt

+ 20°C/68°F

140 sec.

- 30°C/-22°F

175 sec.

+ 50°C/122°F

119 sec.

COOLING TIME (TAPPING)

15 min

PERFORATION DIAMETER

46 mm

**MODIFICATION SINCE REVISION 02:**

Changes since last revision limited to fusion time listed at 20°C in place of 23°C